

# 9901HT S *industry*

**9901 HT S *industry*** is a one part, fast drying, polychloroprene adhesive characterized by high green strength, suitable for bonding, by spray application, rigid polyurethane and phenolic foams, leather, fabrics, rubber, uPVC

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## USES

- For butt joint of rigid foams in conditioning and ventilation ducts
- For bonding termoacoustic insulating panels, leather, fabric and cork coverings, polyurethane foams in the transportation industry, uPVC

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## CHARACTERISTICS

<b>Composition</b>	: polychloroprene rubber, synthetic resins in a blend of organic solvents
<b>Mode of setting</b>	: release of solvent
<b>Colour</b>	: light amber
<b>Solvents</b>	: aliphatic hydrocarbons, esters
<b>Moisture resistance</b>	: good

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## TECHNICAL DATA

<b>Solids content</b>	: 15-20 %
<b>Viscosity</b>	: 250-600 mPa.s (Brookfield spindle 2, speed 50 at 25°C)

Values valid for product supply specification upon leaving the factory

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## METHOD OF USE

**Surface preparation** : surfaces must to be clean and dry

**Adhesive application**: apply by spray device with nozzle mm 1,5-2, pressure 2 bar, one coat onto both sides.

**Drying time**: allow to dry 5-15 minutes.

**Assembly**: bring the two parts into contact and apply a suitable pressure.

Bond strength gradually increases with time, reaching maximum value in 48 hours after bonding.

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**PACKAGING**: tin kg 16

## STORAGE STABILITY

12 months in the original sealed pack stored in a dry place at a temperature range +5°C+25°C.

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