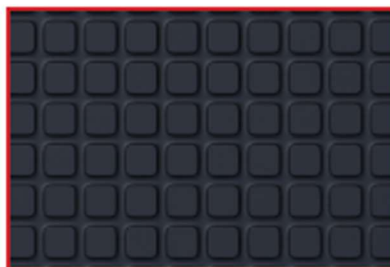


TECHNICAL DATA

Composition:	rubber, resins and fillers in a blend of organic solvents
Consistency:	high viscosity, pasty
Mode of setting:	release of solvent
Colour:	black
Solvents:	aliphatic hydrocarbons
Solids content:	50 – 60 %
Solid content (Brookfield spindle 6 speed 2,5 at 20 - 26°C):	100.000 – 200.000 mPa.s
Tensile adhesion:	0.5 N/mm ²

Values given in this table must not be considered as specifications.



PRODUCT DESCRIPTION AND CHARACTERISTICS

Z.PLAST 5080 is a pasty solvent based adhesive, black, suitable for bonding rubber and semi rigid PVC to concrete, wood, bituminous conglomerates and metals.

PROFESSIONAL USES

- For bonding rubber and vinyl floorings.
- For fixing cones in road marking.
- For fixing gaskets

METHOD OF USE

Surface preparation: the materials must be dry and clean. Onto vulcanised rubbers best results can be reached by roughing the surface before adhesive application.

Application: apply by a toothed putty knife an even coat of adhesive onto both the surfaces to join.

Drying time: allow to dry 15 minutes so the solvent can evaporate.

Assembly: after drying assembly the parts and press to assure the contact between the adhesive films.

Yield: 1,0 – 1,5 kg/m².

Note: for bonding that do not require high initial strength, **Z.PLAST 5080** can be applied in a single coat and joining the parts when the adhesive is still wet; this method can be used with porous materials, not sensitive to solvent.

SAFETY AND HEALTH

See Safety Data Sheet.

STORAGE STABILITY

12 months in the original sealed pack stored in a dry place at a temperature range +5°C / +25°C.

PACKAGING

Code	Packaging	Pcs./box
1102575	Tin 4,5Kg	4

Other sizes available on request

