

Revision: 10/03/2025

TECHNICAL DATA

Composition:	synthetic resin in a blend of organic solvents
Colour:	opalescent in solution, lightly white the dried residues
Solvents:	ketones
Solid content:	23 – 28 %
Viscosity:	600 - 800 mPas (Brookfield spindle 2 speed. 50 at 25°C)

Values given in this table must not be considered as specifications.

PRODUCT CHARACTERISTICS AND USES

PRIMER 110/PE is an adhesion promoter of polyurethane adhesives onto polystyrene. It is suitable in the pre-treating polystyrene heels and wedges to be bonded with polyurethane adhesives to uppers or soles. Especially suitable for bonding heels treated with **Primer 110/PE** are the adhesives **XM/149, X/165, XM/148**.

METHOD OF USE

Application: apply by brush a thin coat of Primer on the parts of the heel and the wedge to be bonded.

Drying time: allow to dry 15 to 20 minutes before spreading the adhesive.

SAFETY AND HEALTH

See the SDS.

STRAGE STABILITY

12months if stored in the original container at a temperature range +5°C and +25°C

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